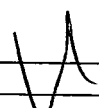


Date: Friday, 13/06/2008 12:46:44 PM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D350-600-241
Job Number	: 39863	Part Number	: D350600241
Estimate Number	: 10804	Drawing Number	: PAINT BLACK-SINTON
P.O. Number	:	Project Number	:
This Issue	: 13/06/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Revision	:
First Issue	: //	Material	:
Previous Run	: 00015	Due Date	: 20/06/2008
Written By	: 	Qty:	1
Checked & Approved By	:	Um:	Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

1 X D350-600-241 B 35 397

ml 08 06 17

①

2.0	D350600241	Spacepod, LH, AS350
-----	------------	---------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Spacepod, LH, AS350

3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
-----	-----------------	----------------------------



Comment: HAND FINISHING RESOURCE #1

DISASSEMBLE POD IF APPLICABLE

MASK PARTS IF APPLICABLE

ml 08 06 18

①

4.0	SPRAY PAINTING	SPRAY PAINTING
-----	----------------	----------------



Comment: SPRAY PAINTING
PAINT BLACK METALLIC B 108 265
PER SAMPLE-APPROVED BY SINTON

ml 08 06 18

①

5.0	QC14	INSPECT SPRAY PAINT
-----	------	---------------------



Comment: INSPECT SPRAY PAINT

08 06 19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 28/06/20

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 13/06/2008 12:46:44 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-600-241

Job Number: 39863

Part Number: D350600241

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS

S



Comment: INSPECT 100% KITS FOR COMPLETENESS
ENSURE ORIGINAL KIT WITH POD

S 08/06/20

(14)

7.0

PACKAGING 1

PACKAGING RESOURCE #1

S



(12)

Comment: PACKAGING RESOURCE #1
REPACKAGE PER PPP
USING NEW B/N
NEW LABELS REQ'D - CHG001

B

8/6/20

SU

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(1)

Comment: FINAL INSPECTION/W/O RELEASE

D 08/06/20

Job Completion



U 08-06-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

L Lacelle

From: Shirley Hay [shirley@darths.com]
Sent: June 17, 2008 11:58 AM
To: L Lacelle; Bill Beckett
Cc: Peggy@darths.com
Subject: FW: DART Helicopter Services

Please see the email below from Sinton Helicopters stating which paint sample to use.

Linda could you let me know when the order will ship roughly and I will let the client know?

Any questions please call.

Thank you

Shirley Hay
Sales Support
DART Helicopter Services
Tel:613-632-3336
Fax:613-632-4443
Toll Free:1-800-556-4166
email:shirley@darths.com
www.darthelicopterservices.com

From: Diane Oldt [mailto:diane@sintonhelicopters.com]
Sent: June 17, 2008 11:56 AM
To: Shirley Hay
Subject: RE: DART Helicopter Services

Hi Shirley,

Please proceed with the order, using Paint Sample #1. Thank you.

Diane Oldt
Office Manager



P.O. Box 337
Paso Robles, CA 93447
(805) 238-4037

From: Shirley Hay [mailto:shirley@darths.com]
Sent: Tuesday, June 17, 2008 8:47 AM
To: diane@sintonhelicopters.com
Cc: Scott Sinton
Subject: DART Helicopter Services

Good Morning Diane

17/06/2008

If you could let us know which paint sample is preferred that would be great.

Thank you

Shirley Hay
Sales Support
DART Helicopter Services
Tel: 613-632-3336
Fax: 613-632-4443
Toll Free: 1-800-556-4166
email: shirley@darths.com
www.darthelicopterservices.com

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Any views expressed in this message are those of the individual sender, except where the sender specifically states them to be the views of DART Helicopter Services.

Spacepod™

MAXIMUM DISTRIBUTED LOAD
IN THIS COMPARTMENT
364 lb / 165 kg

Decal P/N D3567-1

Spacepod™

MAXIMUM DISTRIBUTED LOAD
IN THIS COMPARTMENT
364 lb / 165 kg

Decal P/N D3567-1

DART		TEL.: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D350-600-241	CHG	CHG001
DESC	Spacepod LH	STC	SH93-88
LOT	B35397	STC	SR00098NY
MODEL	AS350	STC	SR00099NY
MADE IN CANADA			

Date: Friday, 13/06/2008 12:46:44 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-600-241

Job Number: 39863

Part Number: D350600241

Job Number:



REFERENCE ONLY

Seq. #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS
ENSURE ORIGINAL KIT WITH POD

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
REPACKAGE PER PPP
USING NEW B/N
NEW LABELS REQ'D - CHG001

JD 08.6.16

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



REFERENCE ONLY

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries